



### AGILE, ROBUST, SMART LAB SYSTEM. SUSTAINABILITY AND RESILIENCE.

# AL CYC PIPE THERMAL CYCLE TESTER

#### **STANDARDS**

**ISO 10508–1995 :** Thermoplastics pipes and fittings for hot and cold water systems

**GB / T 18998 :** Industrial Chlorinated Polyvinyl Chloride (PVC-C) Piping System **GB / T 18993–2003 :** Chlorinated Polyvinyl Chloride (PVC-C) Piping System for Hot and Cold Water

**GB / T 18742–2002 :** Polypropylene Piping System for Hot and Cold Water

**CJ / T 138–2001 :** Technical requirements for pipe fittings for cross-linked polyethylene (PE–X) pipes for construction purposes

Alarge AL CYC Pipe Thermal Cycle Tester is designed to examine the longterm performance of plastic pipes under pressure. It is based on the principle of fluid permeation at 90 °C for 1 min and at 10 °C for 1 min under pressure. AL CYC Test System implements the experimental processes in accordance with the following standards.

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#### **PROPERTIES OF THE SYSTEM**

 Equipment for testing different pressure, temperature and number of cycles at the same time in more than one line
Sufficient size cabin, stainless cold hot water pumping and

cooling and heating system

- Measurement with a load cell of 0.2% for tension measurement
- Stainless steel fittings
- Independent hot and cold water tank
- Testing with Alarge CYC PLC PC software
- ± 0.1 G C precision temperature measurement
- Cooling unit with min. 10 kW thermal power and 4 kW cooling capacity



• The flow in the system is provided in a short time by the pump drivers and the pressure sensor is accurate to 0.25%.

• Tank level switches and water passage system from two tanks. Automatic drainage and emergency stop.

• The software optimizes the structure to prevent water mixture during cold water and hot water test passes for the most economical operating cost.

• Pumps are fully stainless steel and special temperature resistive gaskets.

• The system door is electronically locked throughout the test.

